

# 2GM

## Yanmar Marine Engine



### Gaskets/Washers/O-rings

- 1 **728270-92600 Gasket Set**
- 1 128270-01331 Head Gasket
- 2 124000-01751 Sump Gasket
- 1 121575-01511 Timing Cover Gasket
- 1 128270-11310 Bonnet Gasket
- 1 128170-13201 Exhaust Elbow Gasket
- 4 124950-11450 Packing, Chamber
- 2 101147-11490 Packing, Insulator
- 1 121520-01851 Fuel Lift Pump Gasket
- 1 121450-32021 Oil Pump Gasket
- 1 124085-02220 Crankshaft Seal (Flywheel End)
- 1 105225-02020 Brg Cap O-ring (Flywheel End)
- 1 121450-01801 Crankshaft Seal



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### Bearings

- 1 121450-02100 Main Bearing Std
- 1 121450-02160 Main Bearing (Middle)
- 1 121450-02110 Main Bearing (Flywheel End)
- 2 705311-23600 B/E Bearing Std
- 2 105225-23190 Piston Pin Bush
- 1 24101-062054 Camshaft Ball Bearing

### 0.25mm

### 0.50mm

- 121450-02310 N/A
- 121450-02370 N/A
- 121450-02320 N/A
- 105311-23380 N/A
- N/A N/A

### Liner, Pistons, Rings

- 2 121450-01100 Liner Assy
- 2 **121000-22091 Piston & Ring Assy Std**
- 2 721000-22500 Ring Set Std
- 2 105225-22300 Piston Pin
- 4 105225-22400 Circlip
- 2 **728171-23100 Con-Rod Assy**

### 0.25mm

### 0.50mm

- N/A N/A
- 105225-22570 N/A
- 728170-22540 N/A

### Cylinder Head

- 2 105225-11100 Inlet Valve
- 2 105225-11110 Exhaust Valve
- 4 121575-11121 Valve Springs
- 4 124950-11340 Valve Stem Seals
- 4 27310-070001 Cotter, Valve Spring

### Filters-Belt

- 1 **128270-12540 Air Filter**
- 1 **104500-55710 Fuel Filter**
- 1 **121370-55730 Fuel Filter Bowl**
- 1 **24341-000440 F/ Filter Bowl O-ring**
- 1 **119660-35150 Oil Filter**
- 1 **25132-003000 V-Belt**

### Fuel Injection/Oil Lines

- 1 **728270-51101 Fuel Injection Pump**
- 2 128170-51101 Plunger With Barrel
- 2 128170-51300 Valve W/Seat, Delivery Valve
- 2 **728170-53100 Fuel Injector**
- 2 124770-53000 Nozzle Assy
- 1 128270-59080 Fuel Line- Feed Pump - Strainer
- 1 128270-59011 Fuel Line- Strainer - Pump
- 1 128270-59810 Fuel Line- Fuel Injector No1
- 1 128370-59820 Fuel Line- Fuel Injector No2
- 1 121256-52020 Fuel Lift Pump

### Cooling /Sea Water

- 1 128270-42000 Sea Water Pump Assy
- 1 104211-42070 Impeller
- 1 124070-42060 Water Pump Shaft
- 1 104211-42090 Gasket, Cover
- 2 24107-062004 Shaft Bearings
- 1 N/A Seal, Lrg
- 1 104211-42100 Seal, Sml

### Electrical Components

- 1 104271-67550 Engine Stop Cable
- 1 128170-77010 Starter Motor
- 1 124070-91250 Ignition Switch
- 1 124070-91290 Ignition Key

### Cooling Hoses, Thermostat, Anodes

- 1 105582-49200 Thermostat
- 1 104211-49160 Thermostat Gasket
- 1 128270-49010 Hose, Pump - Bypass
- 1 128270-49020 Hose, Thermostat-Mixing
- 1 128270-49050 Hose, Bypass-Thermostat
- 2 27210-200300 Anode, Cylinder Block
- 1 27210-200300 Anode, Cylinder Head